

NPE2027 Booth Space Application Process*

Application Guidelines:

- An NPE space application is a company's intent to exhibit and is **not a guarantee** of exhibit space. Final space selections are made during our in-person Space Draw Event.
- All interested exhibitors should submit a new application for 2027, as prior show placements do not carry over from cycle to cycle.

Application Key Dates:

- **August 12, 2025:** Online NPE2027 booth space applications open to all interested exhibitors. You will receive email communications from NPE in the months leading up to the application process.
- **November 21, 2025:** Any show history "challenges" must be received, in writing, by this date at 5:00PM ET, for inclusion/correction prior to the Space Draw Lottery.
- **December 3, 2025:** A 20% deposit of your total anticipated booth space cost is required by **5:00PM ET**. This deposit secures your inclusion in the NPE2027 Space Draw Lottery. Deposits and applications received after this date may still participate in space selection, but companies will be added to their grouping in the order the deposits are received.
- **December 15, 2025:** The Space Draw Lottery occurs and determines the final space selection order.
- **December 16, 2025:** Space Draw Lottery results are posted online, letting potential exhibitors know the date to be present at the in-person Space Draw event.
- **January 14, 2026:** NPE2027 floor plans are posted online for preparation of space selection options.
- **March 2-6, 2026:** The in-person Space Draw event will be held at the Orange County Convention Center (OCCC) in Orlando, Florida.

NPE Space Draw Lottery/Order of Space Selection Example

The Space Draw Lottery will determine the space selection order of potential NPE2027 exhibitors. PLASTICS member companies with prior NPE show history select first, followed by non-member companies with prior NPE show history. An example of this is noted below.

- Member companies with the most show history select first.
 - Show history 31, 30, 29, through 0.
- Non-Member companies then select based on the most show history.
 - Show history 31, 30, 29, through 0.

**NPE2027 Space Draw details subject to change at show management discretion.*